



HanGreat/瀚宇机械
卫生级罐体配件制造商



Equipment Accessories
温州·瀚宇机械(人孔法兰封头)



MANHOLE SERIES

WE ARE COMMITTED TO THE FUTURE,
CONTINUOUSLY IMPROVING OUR PROCESSES

温州瀚宇机械科技有限公司

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HANYU

COMPANY PROFILE

企业简介

温州瀚宇机械位于中国浙江省温州市，是一家专业生产不锈钢卫生管道、阀门和配件的优质供应商。我们为啤酒、食品、饮料、乳制品、葡萄酒、制药、水处理等相关行业提供工程设计的管道和阀门配件。

公司主营卫生级流体设备、制药设备、乳食品饮料设备、化工设备主要产品有卫生级人孔、化工部人孔(HG-T)、卫生级手孔、化工部手孔、快拆卡箍人孔、快拆粉体蝶阀、蒸馏设备、不锈钢发酵罐、制药设备等。

公司产品符合TS、CE、ISO 9001质量管理体系认证证书、专利证书等要求。凭借优良的制造技术和丰富的制造经验，产品质量受到国内外客户的一致好评。我们不断的技术创新与严格的质量控制体系相结合，使我们能够在卫生应用中提供高性能和卓越的价值。

公司秉承“以质量信誉求生存，以创新产品求发展”的经营理念，始终坚持质量是企业发展的根本，效率是企业发展的源泉，管理是企业发展的动力。大力推行安全生产、文明生产、精益生产管理模式，将管理做实、将产品做精、将企业做强。感谢您选择我们，并祝愿我们合作共赢。

Wenzhou Hanyu Machinery is located in Wenzhou City, Zhejiang Province, China. It is a high-quality supplier specializing in the production of stainless steel sanitary pipes, valves, and accessories. We provide engineering design pipeline and valve fittings for industries such as beer, food, beverages, dairy products, wine, pharmaceuticals, and water treatment. The company's main products include sanitary grade fluid equipment, pharmaceutical equipment, dairy and beverage equipment, and chemical equipment. The main products include sanitary grade manholes, chemical department manholes (HG-T), sanitary grade hand holes, chemical department hand holes, quick release clamp manholes, quick release powder butterfly valves, distillation equipment, stainless steel fermentation tanks, pharmaceutical equipment, etc. The company's products meet the requirements of TS, CE, ISO 9001 quality management system certification, patent certificate, etc. With excellent manufacturing technology and rich manufacturing experience, the product quality has received unanimous praise from domestic and foreign customers. Our continuous technological innovation combined with a strict quality control system enables us to provide high-performance and exceptional value in healthcare applications. The company adheres to the business philosophy of "survival through quality and reputation, development through innovative products", always insisting that quality is the foundation of enterprise development, efficiency is the source of enterprise development, and management is the driving force of enterprise development. Vigorously promote the management mode of safety production, civilized production, and lean production, and make management more solid, products more refined, and enterprises stronger. Thank you for choosing us and wish us a win-win cooperation.



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人孔及 罐用设备

WE ARE COMMITTED TO THE FUTURE,
CONTINUOUSLY IMPROVING OUR PROCESSES



WILL CONTINUE TO UPDATE
OUR PRODUCT LINES,
BRING YOU NEW SOLUTIONS.



MANHOLE AND TANK EQUIPMENT

PRODUCTION AND TESTING 生产与检测



PRODUCT DISPLAY

产品展示



常压人孔
Atmospheric manhole



常压带视窗人孔
Normal pressure manhole with window



常压带侧视镜人孔
Atmospheric pressure with side mirror manhole



常压椭圆人孔
Atmospheric oval manhole



长型椭圆人孔
Long oval manhole



椭圆内开人孔
Open a manhole in the oval



全视镜人孔
Full view mirror manhole



压力人孔PN3
Pressure manhole



压力人孔PN1-PN6
Pressure manhole-PN1-PN6



喇叭口人孔
Flared manhole



带筋人孔
Ribbed manhole



扇形人孔
Fan manhole



压力带视镜人孔
Pressure manhole with sight mirror



压力手孔
Pressure handhole



压力带视镜手孔
Pressure handhole



卡箍人孔
Clamp manhole



卡箍人孔
Clamp manhole



卫生级粉体阀(快拆蝶阀)
Sanitary powder valve



方型长开单锁人孔
Square long locking manhole



方型横开双锁人孔
Square cross manhole with double lock



方型手孔
Square hand hole



罐顶安全卫生组件
Tank top Safety Sanitary Assembly



卫生小圆锥体储罐
Sanitary Small Cone Of Tank



法兰视镜
Flange Mirror

PRODUCT DISPLAY

产品展示

ATMOSPHERIC MANHOLE

常压人孔-1



产品简介 Product introduction

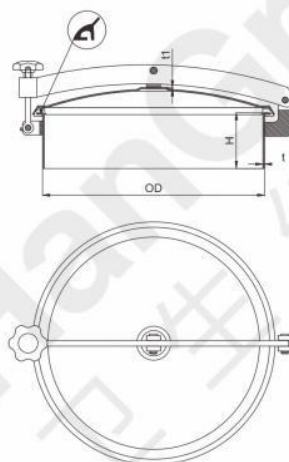
常压人孔是最普通的人孔,是不带压力的人孔,一般安装在罐顶,是制作工人或者修理工人在建罐、清洗罐、倒罐时的出入口,人孔的强度和密封是技术关键,但仅对于带压人孔来说,常压人孔强度和密封性要求次之。

Normal pressure manhole is the most common manhole, is no pressure manhole, generally installed on the top of the tank, is the production workers or repair workers to build cans, cleaning cans, pouring cans of the entrance and exit, manhole strength and sealing is the key technology, but only for the pressure manhole, normal pressure manhole strength and sealing requirements second.

尺寸表 Size table

规格 Spec	OD	H	t	t1	Pres (Bar)
200	200	100	2.5	2	0-0.1
219	219	100	2.5	2	0-0.1
250	250	100	2.5	2	0-0.1
300	300	100	2.5	2	0-0.1
350	350	100	3	2	0-0.1
400	400	100	3	2.5	0-0.1
430	430	100	3	2.5	0-0.1
450	450	100	3	2.5	0-0.1
500	500	100	3	2.5	0-0.1
600	600	100	3	2.5	0-0.1

高度(H)和颈圈(t),可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.



ATMOSPHERIC MANHOLE

常压人孔-2



设计和特点 Design and characteristics

该人孔主要应用在食品、酿酒、饮料、制药工业领域罐设备上。

- ★ 外开式人孔盖子
- ★ 塑料手轮或不锈钢手轮
- ★ 内表面: Ra0.05μm-0.5μm
- ★ 外表面: 抛光处理、亚光处理、喷砂处理
- ★ 最大压力: 1.0bar
- ★ 垫圈: EPDM、NBR、SLICON、EPM符合 FDA117.2600
- ★ 高度: 80、100、200、400mm
- ★ 材质: AISI304(1.4301)/316L(1.4404)

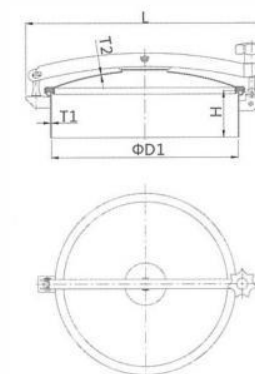
The man hole cover is mainly used for tanks in the fields of food, beverage, chemical, etc.

- ★ Outward opening man hole cover
- ★ Plastic hand wheel or stainless steel handwheel
- ★ Internal surface: Ra0.05μm-0.5μm
- ★ Outside surface: polishing finished, sub-light finished, sand-blasting finished
- ★ Max pressure: 1.0bar
- ★ Gasket: EPDM, NBR, SILICON, FPM in accordance with FDA 177.2600
- ★ Height: 80, 100, 200, 400mm
- ★ Material: AISI304(1.4301)/316L(1.4404)

尺寸表 Size table

SIZE	D1	T2	H
600	600	2.5	100
500	500	2.5	100
450	450	2	100
400	450	2	100
350	350	2	100
300	300	2	100
250	250	2	100
200	204	2	100
159	159	2	100

高度(H)和颈圈(t),可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.



NORMAL PRESSURE MANHOLE WITH WINDOW

常压带视窗人孔



产品简介 Product introduction

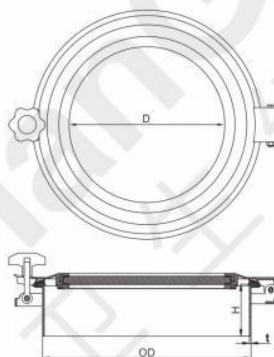
常压人孔是最普通的人孔,是不带压力的人孔,一般安装在罐顶,是工人制作和检修、清洗罐内的出入口或者修护工人在建罐、清洗罐、倒罐时的出入口,人孔的强度和密封是技术关键,但仅对于带压人孔来说,常压人孔强度和密封性要求次之。

Atmospheric manhole is the most common manhole, is not a pressure manhole, generally installed on the top of the tank, is the worker production and maintenance, cleaning the tank inside the inlet or outlet or repair workers building cans, cleaning cans, pouring cans, manhole strength and sealing is the key technology, but only for the pressure manhole, atmospheric manhole strength and sealing requirements second.

尺寸表 Size table

规格 Spec	OD	H	t	t1	D
300	300	100	3	2	200
350	350	100	3	2	250
400	400	100	3	2.5	300
450	450	100	3	2.5	250
500	500	100	3	2.5	400
600	600	100	3	2.5	500

高度(H)和颈圈(t),可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.



ATMOSPHERIC PRESSURE WITH SIDE MIRROR MANHOLE

常压带侧视镜人孔



产品简介 Product introduction

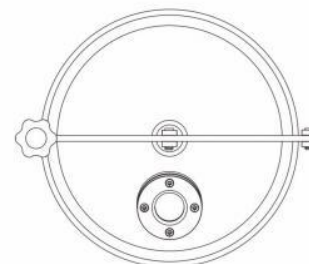
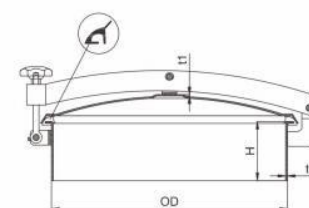
常压人孔是最普通的人孔,是不带压力的人孔,一般安装在罐顶,是制作工人或者修护工人在建罐、清洗罐、倒罐时的出入口,人孔的强度和密封是技术关键,但仅对于带压人孔来说,常压人孔强度和密封性要求次之。

Normal pressure manhole is the most common manhole, is no pressure manhole, generally installed on the top of the tank, is the production workers or repair workers to build cans, cleaning cans, pouring cans of the entrance and exit, manhole strength and sealing is the key technology, but only for the pressure manhole, normal pressure manhole strength and sealing requirements second.

尺寸表 Size table

规格 Spec	OD	H	t	t1	视镜 Sight glass
350	350	100	3	2.5	DN50
400	400	100	3	2.5	DN80
430	430	100	3	2.5	DN80
450	450	100	3	2.5	DN80
500	500	100	3	2.5	DN100
600	600	100	3	2.5	DN100

高度(H)和颈圈(t),可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.



ATMOSPHERIC OVAL MANHOLE

常压椭圆人孔



产品简介 Product introduction

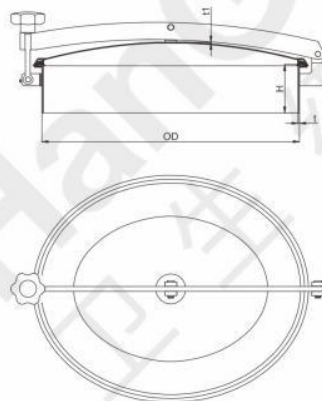
常压人孔是最普通的人孔,是不带压力的人孔,一般安装在罐顶,是制作工人或者维护工人在建罐、清洗罐、倒罐时的出入口,人孔的强度和密封是技术关键,但对于带压人孔来说,常压人孔强度和密封性要求次之。

Normal pressure manhole is the most common manhole, is no pressure manhole, generally installed on the top of the tank, is the production workers or repair workers to build cans, cleaning cans, pouring cans of the entrance and exit, manhole strength and sealing is the key technology, but only for the pressure manhole, normal pressure manhole strength and sealing requirements second.

尺寸表 Size table

规格 Spec	OD	H	t	t1
250X350	250X350	100	2.5	2
400X300	400X300	100	3	2
330X430	330X430	100	3	2
350X450	350X450	100	3	2.5
430X530	430X530	100	3	2.5
630X530	630X530	100	3	3

高度(H)和颈圈(t),可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.



FAN MANHOLE

扇形人孔



产品简介 Product introduction

扇形人孔是专为小直径搅拌罐体设计的一款产品,其特点是在封头较小的情况下节约空间且能满足投料口最大化,其造型设计非常便于人员进出罐体,独特的异形设计和小直径罐体完美结合,属于浑然天成。

材质:不锈钢SUS304、304L、316L。

耐压范围:无压

表面处理:表面镜面抛光 ($Ra \leq 0.8\mu m$) 内部沙白处理,可内外镜面抛光

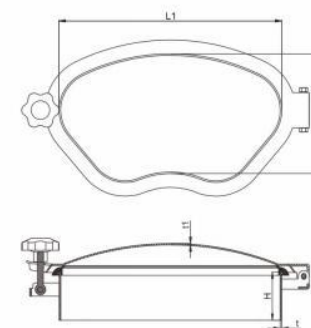
应用场合:食品、生物制药、啤酒乳品等设备不可缺少的配件

Fan-shaped manhole is a product designed for small diameter mixing tank, which is characterized by saving space and maximizing the feeding port when the head is small. Its shape design is very convenient for personnel to enter and exit the tank. The unique shaped design and the perfect combination of small diameter tank belong to nature.

Material: Stainless steel SUS304, 304L, 316L.

Pressure range: No pressure

Surface treatment: Surface mirror polishing ($Ra \leq 0.8\mu m$) Internal sand white processing, internal and external mirror polishing
Application: food, biopharmaceutical, beer dairy and other equipment indispensable accessories



尺寸表 Size table

规格 Spec	L1	L2	H	t
417×224	417	224	90	2.5

高度(H)和颈圈(t),可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.

PRESSURE MANHOLE PN3

压力人孔PN3



产品简介 Product introduction

材质: 不锈钢SUS304、316L

耐压范围: 0.1-0.6MPa

表面处理: 镜面抛光或拉丝

特点: 属于快开式压力人孔, 产品外观设计实用

应用场合: 食品罐、制药罐、化工罐、等设备领域

常用规格: DN150-600mm

Material: Stainless steel SUS304, 316L

Pressure range: 0.1-0.6MPa

Surface treatment: mirror finish or brushed

Features: It belongs to quick-opening pressure manhole, the product design is beautiful and practical

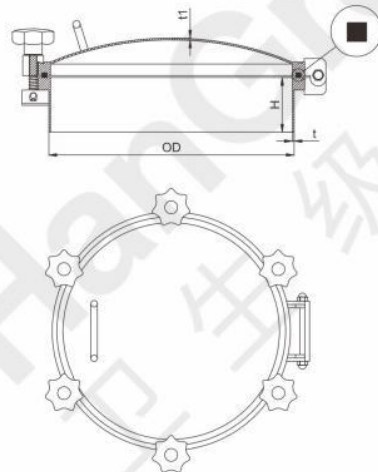
Application: food cans, pharmaceutical cans, chemical cans, and other equipment fields

Common specifications: DN150-600mm

尺寸表 Size table

规格 Spec	OD	H	t	t1	手轮数量 Number of handwheels	Pres (Bar)
150	156	100	3	2.5	4	1-3
200	206	100	3	2.5	4	1-3
250	256	100	3	2.5	4	1-3
300	306	100	3	2.5	4	1-3
350	356	100	3	2.5	5	1-3
400	406	100	3	2.5	6	1-3
430	436	100	3	3	6	1-3
450	456	100	3	3	6	1-3
500	506	100	3	3	6	1-3
600	606	100	3	3	8	1-3

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.



HIGH PRESSURE MANHOLE PN6

高压人孔PN6



产品简介 Product introduction

材质: 不锈钢SUS304、316L

耐压范围: 0.1-0.6MPa

表面处理: 镜面抛光或拉丝

特点: 属于快开式压力人孔, 产品外观设计实用

应用场合: 食品罐、制药罐、化工罐、等设备领域

常用规格: DN150-600mm

Material: Stainless steel SUS304, 316L

Pressure range: 0.1-0.6MPa

Surface treatment: mirror finish or brushed

Features: It belongs to quick-opening pressure manhole, the product design is beautiful and practical

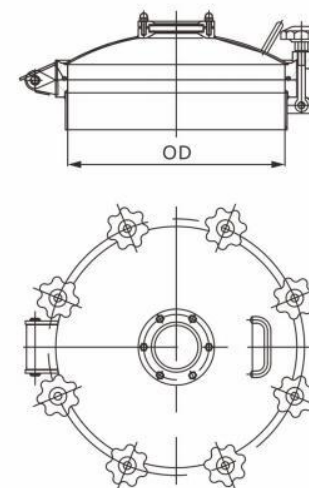
Application: food cans, pharmaceutical cans, chemical cans, and other equipment fields

Common specifications: DN150-600mm

尺寸表 Size table

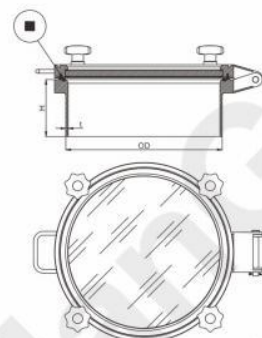
规格 Spec	OD	H	t	t1	手轮数量 Number of handwheels	Pres (Bar)
150	159	100	4	4	6	1-3
200	208	100	4	4	6	1-3
250	258	100	4	4	6	1-3
300	308	100	4	4	6	1-3
350	358	100	4	4	6	1-3
400	408	100	4	4	8	1-3
430	438	100	4	4	8	1-3
450	458	100	4	4	8	1-3
500	508	100	4	4	8	1-3
600	608	100	4	4	10	1-3

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.



FULL VIEW MIRROR MANHOLE

全视镜人孔



产品简介 Product introduction

糖化罐容器大玻璃盖人孔, 发酵工艺观察方便。
全视镜人孔上面全是玻璃镶入不锈钢法兰边, 10-20mm厚钢化玻璃, 更直观观察生物发酵状态。
产品名称: 视镜人孔, 全玻璃人孔, 糖化罐人孔
材质: 上盖大面积钢化玻璃外边镶304不锈钢法兰, 下面全不锈钢304
级别: 卫生级
样式: 透明钢化玻璃
特点: 方便观察罐内生物动态, 可承压, 快开结构的梅花手轮
适用领域: 生物制药, 啤酒饮料, 食品类, 电子洁净工程等

Saccharification tank container large glass cover manhole, fermentation process observation is convenient.
The manhole of the full-view mirror is full of glass inserted in stainless steel flange, 10-20mm thick tempered glass, more intuitive observation of biological fermentation state.
Product name: sight mirror manhole, all-glass manhole, saccharifying tank manhole
Material: large area tempered glass with 304 stainless steel flange on the upper cover, all stainless steel 304 below
Level: Health level
Style: Transparent tempered glass
Features: Easy to observe the biological dynamics in the tank, pressure-bearing, quick-opening structure of the plum handwheel
Application fields: Biopharmaceutical, beer and beverage, food, electronic cleaning engineering, etc

尺寸表 Size table

规格 Spec	OD	t	H
250	256	3	120/150/200
300	306	3	120
350	356	3	120
400	406	3	120
450	456	3	120
500	506	3	120
600	606	3	120

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.

PRESSURE MANHOLE WITH SIGHT MIRROR

压力带视镜人孔



产品简介 Product introduction

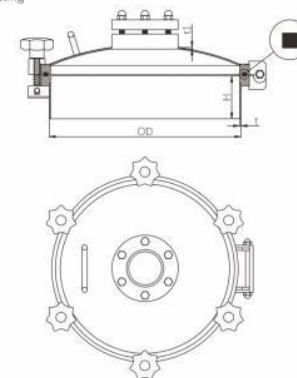
带视镜方便, 不用打开盖子的情况下可观察罐内物料情况。
压力人孔带视镜可适用于化工、石油、水暖、食品、药品等行业的水、气、油品及腐蚀性介质的控制, 制造工艺均可按照不同的光洁度、材质和工业标准。
密封材质: 三元乙丙 (EPDM)、丁青 (NBR)、硅胶 (Silica)、氟橡胶 (FKM)
主体材质: 304不锈钢、316L不锈钢
内表面处理: 镜面抛光, 0.4um-0.6um
外表面处理: 镜面抛光, 0.4um-0.8um, 亚光, 喷砂处理

With the sight mirror is convenient, without opening the lid, you can peep the material inside the tank.
Pressure manhole with sight glass can be applied to chemical, petroleum, plumbing, food, medicine and other industries of water, gas, oil and corrosive media control, manufacturing process can be in accordance with different finish, material and industrial standards
Sealing material: EPDM (EPDM), Butyl blue (NBR), Silica gel (Silica), fluorine rubber (FKM)
Main material: 304 stainless steel, 316L stainless steel
Internal surface treatment: Mirror polishing, 0.4um-0.6um
External surface treatment: mirror polishing, 0.4um-0.8um, matte, sandblasting

尺寸表 Size table

规格 Spec	OD	H	t	t1	视镜 Sight glass
200	206	100	3	2.5	DN50
300	306	100	3	2.5	DN65
350	356	100	3	2.5	DN80
400	406	100	3	2.5	DN80
430	436	100	3	3	DN80
450	456	100	3	3	DN80
500	506	100	3	3	DN100
600	606	100	3	3	DN100

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.



SLOTTED FLANGE SIGHT GLASS MANHOLE

开槽法兰视镜人孔



产品简介 Product introduction

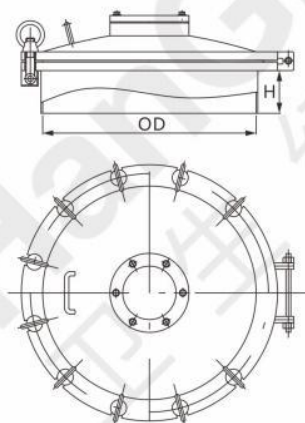
材质: 不锈钢SUS304、316L
耐压范围: 0.1-0.6MPa
表面处理: 镜面抛光或拉丝
特点: 属于快开式压力人孔, 产品设计美观实用
应用场合: 食品罐、制药罐、化工罐、等设备领域
常用规格: DN150-600mm

Material: Stainless steel SUS304, 316L
Pressure range: 0.1-0.6MPa
Surface treatment: mirror finish or brushed
Features: It belongs to quick-opening pressure manhole, the product design is beautiful and practical
Application: food cans, pharmaceutical cans, chemical cans, and other equipment fields
Common specifications: DN150-600mm

尺寸表 Size table

规格 Spec	OD	H	t	t1	手轮数量 Number of handwheels	Pres (Bar)
150	159	100	4	4	6	1-3
200	208	100	4	4	6	1-3
250	258	100	4	4	6	1-3
300	308	100	4	4	6	1-3
350	358	100	4	4	6	1-3
400	408	100	4	4	8	1-3
430	438	100	4	4	8	1-3
450	458	100	4	4	8	1-3
500	508	100	4	4	8	1-3
600	608	100	4	4	10	1-3

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.



LONG OVAL MANHOLE

长型椭圆人孔



产品简介 Product introduction

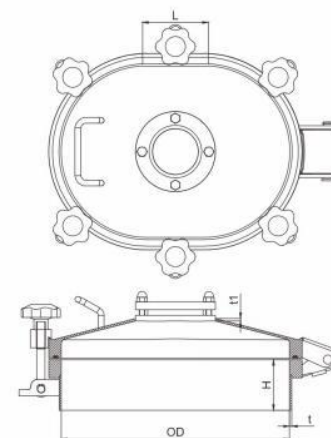
材质: 不锈钢SUS304 304L 316L
耐压范围: 压力范围0.1mpa-0.3mpa(其他压力可以定制)
表面处理: 表面镜面抛光 ($Ra \leq 0.8\mu m$) 亚光 喷砂 酸洗
特点: 属于快开式压力人孔, 可焊接在罐体侧面、上面、下面, 产品设计美观, 耐用
产品应用: 制药、食品乳品、啤酒设备、机械设备、罐体设备等
行业

Material: Stainless steel SUS304 304L 316L
Pressure range: pressure range 0.1mpa-0.3mpa (other pressures can be customized)
Surface treatment: Surface mirror polishing ($Ra \leq 0.8\mu m$) matte sandblasting pickling
Features: It belongs to the quick-opening pressure manhole, which can be welded on the side, above and below the tank. The product design is beautiful and durable
Product application: pharmaceutical, food dairy, beer equipment, machinery equipment, tank equipment and other industries

尺寸表 Size table

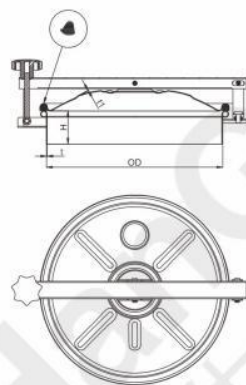
规格 Spec	OD	H	L	t	t1
250×400	250×400	90	150	4	4
300×400	300×400	90	100	4	4

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.



RIBBED MANHOLE

带筋人孔



产品简介 Product introduction

卫生级人孔和普通常压人孔盖相比,盖子造型别致给人一种视觉的好评,且盖子打开能够360度旋转及180度方向打开,打开方便快捷,尤其是密封圈安装在盖子上面这样可以满足食品罐和其他常规罐的卫生要求,由于承压有限此人孔仅用于罐体顶部。

名称: 不锈钢带筋人孔

材质: 不锈钢SUS304、SUS316L塑料手轮或不锈钢手轮

内表面: 镜面抛光Ra0.2um - 0.4um

外表面: 抛光处理、亚光处理、喷砂处理

最大压力: 常压

垫圈: 三元乙丙 (EPDM)、丁青 (NBR)、硅胶 (Silica)、氟橡胶 (FKM)

常规高度: 100, 且可以根据实际需求定制高度。

材质: AISI30403(1.4306)/ 316L(1.4404)

Compared with ordinary atmospheric pressure manhole cover, the lid shape is unique to give people a visual praise, and the lid can be opened 360 degrees and 180 degrees in the direction of opening, easy to open, especially the sealing ring installed on the top of the lid so as to meet the health requirements of food cans and other conventional cans, due to the limited pressure, this manhole is only used for the top of the tank.

Name: Stainless steel manhole with rib

Material: stainless steel SUS304, SUS316L plastic handwheel or stainless steel handwheel

Inner surface: Mirror polished Ra0.2um-0.4um

External surface: polishing treatment, matte treatment, sandblasting treatment

Maximum pressure: normal pressure

Gasket: EPDM, NBR, Silica gel, FKM

Normal height: 100, and can be customized according to the actual customer needs

Material: AISI30403(1.4306)/ 316L(1.4404)

尺寸表 Size table

规格 Spec	OD	H	t	t1
400	400	100	2	1.5
450	450	100	2	1.5
500	500	100	2	1.5
600	600	100	2.5	2

高度(H)和颈圈(t), 可根据您的需求定制。

Height (H) and collar (t) can be customized according to your needs.

PRESSURE BELT MIRROR HAND HOLE

压力带视镜手孔



产品简介 Product introduction

带视镜方便, 不用打开盖子的情况下可窥察罐内物料情况。

压力人孔带视镜可适用于化工、石油、水暖、食品、药品等行业的水、气、油品及腐蚀性介质的控制, 制造工艺均可按照不同的光洁度、材质和工业标准。

密封材质: 三元乙丙 (EPDM)、丁青 (NBR)、硅胶 (Silica)、氟橡胶 (FKM)

主体材质: 304 不锈钢、316L 不锈钢

内表面处理: 镜面抛光, 0.4um-0.6um

外表面处理: 镜面抛光, 0.4um-0.8um, 亚光, 喷砂处理

With the sight mirror is convenient, without opening the lid, you can peep the material inside the tank.

Pressure manhole with sight glass can be applied to chemical, petroleum, plumbing, food, medicine and other industries of water, gas, oil and corrosive media control, manufacturing process can be in accordance with different finish, material and industrial standards

Sealing material: EPDM (EPDM), Butyl blue (NBR), Silica gel (Silica), fluorine rubber (FKM)

Main material: 304 stainless steel, 316L stainless steel

Internal surface treatment: Mirror polishing, 0.4um-0.6um

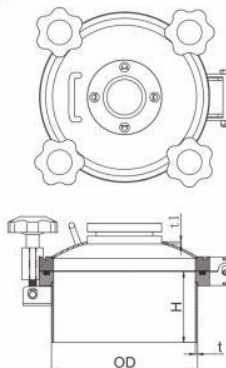
External surface treatment: mirror polishing, 0.4um-0.8um, matte, sandblasting

尺寸表 Size table

规格 Spec	OD	H	t	t1	视镜 Sight glass
200	206	100	3	2.5	DN50
300	306	100	3	2.5	DN65
350	356	100	3	2.5	DN80
400	406	100	3	2.5	DN80
430	436	100	3	3	DN80
450	456	100	3	3	DN80
500	506	100	3	3	DN100
600	606	100	3	3	DN100

高度(H)和颈圈(t), 可根据您的需求定制。

Height (H) and collar (t) can be customized according to your needs.



OPEN A MANHOLE IN THE OVAL

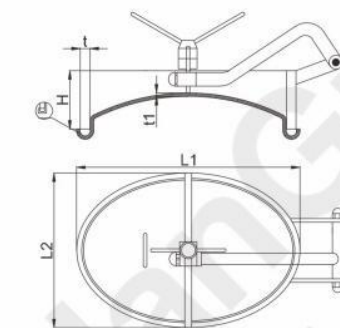
☑ 椭圆内开人孔-1



产品简介 Product introduction

该款人孔主要应用罐体侧面居多。
不锈钢手柄(或根据客户需求)。
内表面: 镜面抛光Ra0.4um-0.6um
外表面: 抛光处理、亚光处理、喷砂处理(根据客户需求)
压力: 0.1-0.6MPa
垫圈: 三元乙丙 (EPDM)、丁青(NBR)、硅胶(Silica)氟橡胶 (FKM)
材质: 304, 316L
厚度: 8mm/10mm, 盖子厚度2.5mm/3mm, 高度80mm
应用范围: 食品, 啤酒, 饮料罐等
打开方式: 松开手柄向内推开
手柄: 牛角式/方向盘轮式
外部处理: 镜面抛光/亚光
垫圈: 三元乙丙 (EPDM)、丁青(NBR)、硅胶(Silica) 氟橡胶 (FKM)
产品材质: AISI304(1.4306)/316L(1.4404)

The manhole is mainly used on the side of the tank body.
Stainless steel hand wheel (or on request).
Inner surface: Mirror polished Ra0.4um-0.6um
External surface: polishing treatment, matte treatment, sandblasting treatment (according to customer requirements)
Pressure: 0.1-0.6MPa
Gasket: EPDM, NBR, Silica gel (Silica), FKM
Material: 304, 316L
Thickness: 8mm/10mm, cap thickness 2.5mm/3mm, height 80mm
Application: food, beer, beverage cans, etc
Opening mode: Release the handwheel and push it inward
Handle: Horn/steering wheel type
External finish: Mirror finish/matte
Gasket: EPDM, butyl blue (NBR), Silica gel (Silica), Fluororubber (FKM)
Product material: AISI304(1.4306)/316L(1.4404)



尺寸表 Size table

规格 Spec	L1	L2	H	t	t1
380*280	380	280	75	8	2
430*330	430	330	80	8	2.5
450*350	450	350	80	8	2.5
530*430	530	430	80	8	3
530*430	530	430	80	10	3
635*525	635	525	80	10	3
730*630	730	630	90	10	3

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.

OPEN A MANHOLE IN THE OVAL

☑ 椭圆内开人孔-2



设计和特点 Design and characteristics

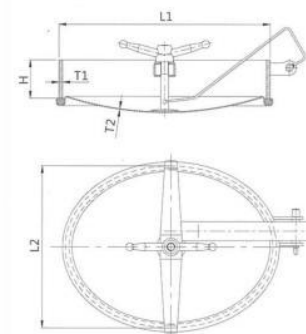
该人孔主要应用在食品、酿酒、饮料、制药工业领域罐设备上。
★内开式人孔盖子
★扳手式手柄, 手轮式手柄
★内表面: Ra0.05um-0.5um
★外表面: 抛光处理、亚光处理、喷砂处理
★最大压力: 3.0bar
★垫圈: EPDM、NBR、SLICON、EPM符合 FDA177.2600
★高度: 80mm
★材质: AISI304(1.4301)/316L(1.4404)

The man hole cover is mainly used for tanks in the fields of food, beverage, chemical, etc.
★ Inward opening man hole cover
★ panner type handle, hand wheel handle
★ Internal surface: Ra0.05um-0.5um
★ Outside surface: polishing finished, sub-light finished, sand-blasting finished
★ Max pressure: 3.0bar
★ Gasket: EPDM, NBR, SILICON, FPM in accordance with FDA 177.2600
★ Height: 80mm
★ Material: AISI304(1.4301)/316L(1.4404)

尺寸表 Size table

SIZE	L1	L2	T1	T2	H
530x430	530	430	10	4	80
530x430	530	430	8	3	80
480x360	480	360	8	3	80
460x360	460	360	8	3	80
430x330	430	330	8	2.5	80

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.



OPEN A MANHOLE IN THE OVAL

椭圆内开人孔-3



设计和特点Design and characteristics

该人孔主要应用在食品、酿酒、饮料、制药工业领域罐设备上。

- ★内开式人孔盖子
- ★扳手式手柄, 手轮式手柄
- ★内表面: Ra0.8μm-0.4μm
- ★外表面: 抛光处理、亚光处理、喷砂处理
- ★最大压力: 3.0bar
- ★垫圈: Silicone
- ★高度: 15mm
- ★材质: AISI304(1.4301)/316L(1.4404)

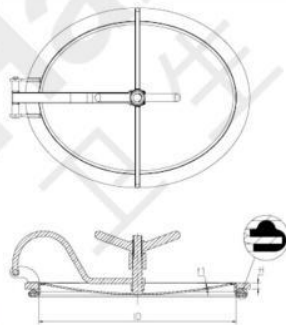
This manhole is mainly used in tank equipment in the food, brewing, beverage, and pharmaceutical industries.

- ★ Internal opening manhole cover
- ★ Wrench style handle, handwheel style handle
- ★ Inner surface: Ra0.8μm-0.4μm
- ★ Outer surface: Mirror polished, Matte, sand-blasting finished
- ★ Maximum pressure: 3.0bar
- ★ Gasket: Silicone
- ★ Height: 15mm
- ★ Material: AISI304 (1.4301)/316L (1.4404)

尺寸表 Size table

SIZE	OD	t	H	t1	Pres (Bar)
440x340	440x340	4	15	4	0.4mpa

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.



FLARED MANHOLE

喇叭口人孔



产品简介 Product introduction

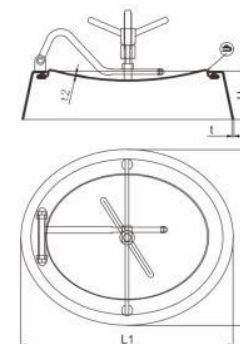
产品特点: 相比较普通内开式人孔, 这款人孔属于易清洗, 不容易存留残留物, 适合食品, 制药等高洁净设备, 保证材质, 可提供质检报告。

耐压范围: 小于等于0—0.4mpa工作压力

产品材质: 304、316L

产品外观: 内外镜面, 或内镜面外亚光

应用范围: 食品罐, 啤酒罐等设备不可缺少的配件



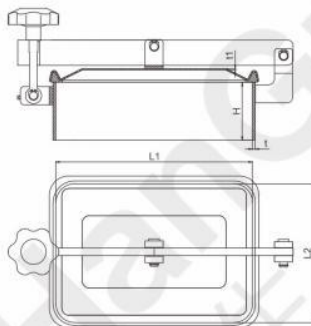
尺寸表 Size table

规格 Spec	L1	L2	H	t	t1	Pres (Bar)
480*380	480	380	120	4	4	1-3
490*390	490	390	170	4	4	1-3
545*445	545	445	200	4	4	1-3
550*450	550	450	80	5	4	1-3
550*450A	550	450	80	4	4	1-3
565*465	565	465	100	5	4	1-3
580*480	580	480	133	5	4	1-3

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.

SMALL SQUARE MANHOLE

☑ 迷你方型人孔



产品简介 Product introduction

人孔类别: 卫生级方形人孔系列
人孔名称: 方形人孔(矩形人孔)
人孔材质: 304、316L等(可根据用户要求提供其它材质)
人孔概述: 开启方便、安全、外形美观实用, 方形人孔、承受压力 $\leq 0.2\text{MPa}$ 。广泛应用于移动罐和固定罐, 此类人孔主要安装与不锈钢罐及容器侧面居多内外镜面光洁度 $Ra \leq 0.8\mu\text{m}$, 内机械抛光与电抛光 $Ra \leq 0.2\mu\text{m}$, 外表面镜面抛光或亚光

Manhole category: Sanitary square manhole series
Manhole Name: Square manhole (rectangular manhole)
Manhole material: 304, 316L, etc. (Other materials can be provided according to user requirements)
Manhole overview: easy to open, safe, beautiful and practical appearance, square manhole, pressure $\leq 0.2\text{MPa}$. Widely used in mobile tanks and fixed tanks, such manholes are mainly installed with stainless steel tanks and containers on the side of the internal and external mirror finish $Ra \leq 0.8\mu\text{m}$, internal mechanical polishing and electric polishing $Ra \leq 0.2\mu\text{m}$, the external surface mirror polishing or matte

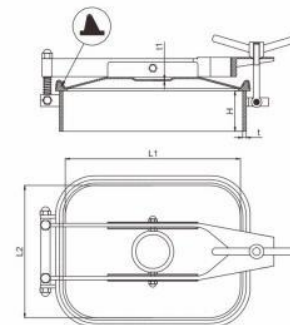
尺寸表 Size table

规格 Spec	L1	L2	H	t	t1
150X250	242	142	80	4	2
185X235	227	177	80	4	2
200X280	270	190	80	5	2
230X330	320	220	80	5	2

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.

SQUARE SINGLE LOCK MANHOLE

☑ 方型单锁人孔



产品简介 Product introduction

适用范围: 观察孔, 罐体设备
人孔类别: 卫生级方形人孔系列
人孔名称: 方形人孔-矩形人孔
人孔材质: 304、316L等(可根据用户要求提供其它材质)
人孔概述: 人孔均采用快开式结构, 开启方便、安全、外形美观实用, 此类人孔安装于罐体侧面居多, 应用场合要求通向大罐及容器内部的途径可被锁住。内外镜面光洁度 $Ra \leq 0.8\mu\text{m}$, 内机械抛光与电抛光 $Ra \leq 0.2\mu\text{m}$, 外表面镜面抛光或亚光

Scope of application: observation hole, tank equipment
Manhole category: Sanitary square manhole series
Manhole name: Square manhole - Rectangular manhole
Manhole material: 304, 316L, etc. (Other materials can be provided according to user requirements)
Manhole overview: manholes are quick-opening structure, easy to open, safe, beautiful and practical appearance, such manholes are installed on the side of the tank, and the application requires that the way to the inside of the large tank and the container can be locked. Internal and external mirror finish $Ra \leq 0.8\mu\text{m}$, internal mechanical polishing and electric polishing $Ra \leq 0.2\mu\text{m}$, the external surface mirror-polished or matte

尺寸表 Size table

规格 Spec	L1	L2	H	t	t1
430X330	430	330	80	8	2.5
530X410	530	410	80	8	3
530X430	530	430	80	8	3
520X520	520	520	80	8	3
630X400	630	400	80	8	3
700X500	700	500	90	10	3
760X470	760	470	90	10	3

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.

SQUARE DOUBLE LOCK MANHOLE

方型双锁人孔



产品简介 Product introduction

适用范围: 观察孔, 罐体设备
人孔类别: 卫生级方形人孔系列
人孔名称: 方形人孔-矩形人孔
人孔材质: 304, 316L等(可根据用户要求提供其它材质)
人孔概述: 人孔均采用快开式结构, 开启方便、安全、外形美观实用, 此类人孔安装于罐体侧面居多, 应用场合要求通向大罐及容器内部的途径可被锁住。内外镜面光洁度 $Ra \leq 0.8\mu m$, 内机械抛光与电抛光 $Ra \leq 0.2\mu m$, 外表面镜面抛光或亚光

Scope of application: observation hole, tank equipment
Manhole category: Sanitary square manhole series
Manhole name: Square manhole - Rectangular manhole
Manhole material: 304, 316L, etc. (Other materials can be provided according to user requirements)
Manhole overview: manholes are quick-opening structure, easy to open, safe, beautiful and practical appearance, such manholes are installed on the side of the tank, and the application requires that the way to the inside of the large tank and the container can be locked. Internal and external mirror finish $Ra \leq 0.8\mu m$, internal mechanical polishing and electric polishing $Ra \leq 0.2\mu m$, the external surface mirror-polished or matte

尺寸表 Size table

规格 Spec	L1	L2	H	t	t1
430X330	430	330	80	8	2.5
530X410	530	410	80	8	3
530X430	530	430	80	8	3
520X520	520	520	80	8	3
630X400	630	400	80	8	3
700X500	700	500	90	10	3
760X470	760	470	90	10	3

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.

LARGE CALIBER SQUARE MANHOLE

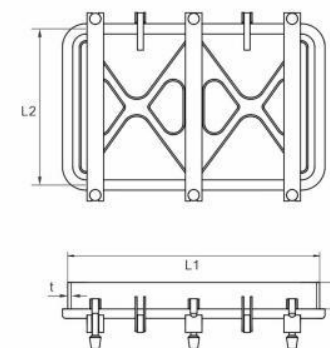
大口径方型人孔



产品简介 Product introduction

适用范围: 观察孔, 罐体设备
人孔类别: 卫生级方形人孔系列
人孔名称: 方形人孔-矩形人孔
人孔材质: 304, 316L等(可根据用户要求提供其它材质)
人孔概述: 人孔均采用快开式结构, 开启方便、安全、外形美观实用, 此类人孔安装于罐体侧面居多, 应用场合要求通向大罐及容器内部的途径可被锁住。内外镜面光洁度 $Ra \leq 0.8\mu m$, 内机械抛光与电抛光 $Ra \leq 0.2\mu m$, 外表面镜面抛光或亚光

Scope of application: observation hole, tank equipment
Manhole category: Sanitary square manhole series
Manhole name: Square manhole - Rectangular manhole
Manhole material: 304, 316L, etc. (Other materials can be provided according to user requirements)
Manhole overview: manholes are quick-opening structure, easy to open, safe, beautiful and practical appearance, such manholes are installed on the side of the tank, and the application requires that the way to the inside of the large tank and the container can be locked. Internal and external mirror finish $Ra \leq 0.8\mu m$, internal mechanical polishing and electric polishing $Ra \leq 0.2\mu m$, the external surface mirror-polished or matte



尺寸表 Size table

规格 Spec	L1	L2	H	t
760X470	760	470	80	8

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.

CLAMP MANHOLE

卡箍人孔



产品简介 Product introduction

卡箍人孔别名(快拆人孔或粉体人孔),是用于粉体罐体顶上的一个投料装置,一般用于制药周转粉仓和部分锂电物料周转粉仓设备上。

表面处理:内镜面Ra≤0.6μm

外表面:镜面抛光或亚光

人孔外包装:纸箱

The clamp manhole alias (quick removal manhole or powder manhole) is a feeding device on the top of the powder tank, which is generally used for pharmaceutical turnover powder silo and some lithium battery material turnover powder silo equipment.

Surface treatment: inner mirror Ra≤0.6μm

Exterior surface: mirror finish or matte

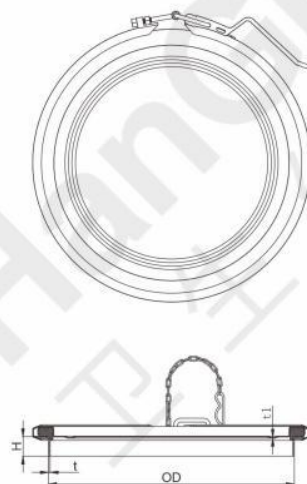
Manhole packing: carton

尺寸表 Size table

规格 Spec	OD	H	t	t1
300	300	40	3	1.5
350	350	40	3	1.5
400	400	40	3	1.5
450	450	40	3	1.5
500	500	40	3	1.5
600	600	40	3	2

高度(H)和颈圈(t),可根据您的需求定制。

Height (H) and collar (t) can be customized according to your needs.



SANITARY POWDER VALVE

卫生级粉体阀(快拆蝶阀)



产品简介 Product introduction

主要适用于干粉物料,如原料药、乳粉、各种精细化工原料的中转、运输过程中物料的保存,排放物料方便、启闭灵活、摩擦小、使用寿命长、拆装便捷。

型号:DN100-DN300

材质:不锈钢304、316L

Mainly suitable for dry powder materials, such as raw materials, milk powder, various fine chemical raw materials transfer, storage of materials during transportation, convenient discharge of materials, flexible opening and closing, low friction, long service life, convenient disassembly.

Model: DN100-DN300

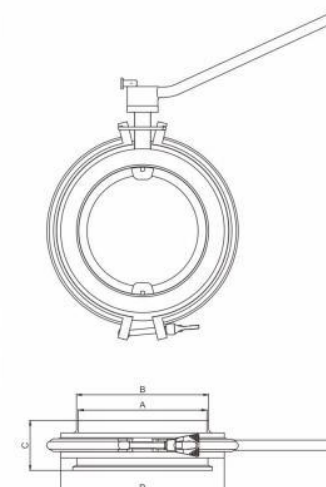
Material: Stainless steel 304, 316L

尺寸表 Size table

规格 Spec	A	B	C	D
DN100	100	104	56	155
DN150	150	154	70	230
DN200	200	206	75	280
DN250	247	254	80	327
DN300	298	304.8	90	380

高度(H)和颈圈(t),可根据您的需求定制。

Height (H) and collar (t) can be customized according to your needs.



MANHOLE WITH VERTICAL HANGING COVER

垂直吊盖人孔



设计和特点Design and characteristics

该人孔主要应用在石化、制药、食品工业领域罐设备上。

- ★外开式人孔盖子
- ★旋转臂手柄
- ★内表面: Ra0.8μm-0.4μm
- ★外表面: 抛光处理、亚光处理、喷砂处理
- ★最大压力: 1.6bar
- ★垫圈: PTFE
- ★高度: 340mm
- ★材质: AISI304(1.4301)/316L(1.4404)

This manhole is mainly used in tank equipment in the petrochemical, pharmaceutical, and food industries.

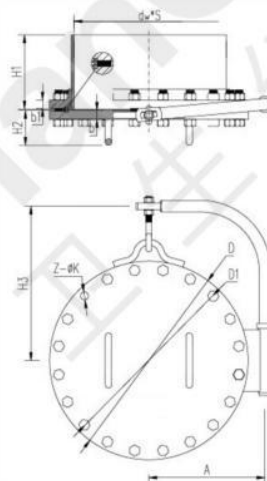
- ★ External opening manhole cover
- ★ Rotating arm handle
- ★ Inner surface: Ra0.8μm-0.4μm
- ★ Outer surface: Mirror polished, Matte, sand-blasting finished
- ★ Maximum pressure: 1.6bar
- ★ Gasket: PTFE
- ★ Height: 340mm
- ★ Material: AISI304 (1.4301)/316L (1.4404)

尺寸表 Size table

PN10										
SIZE	dwxs	D	D1	A	H1	H2	H3	b	b1	Z-k
DN450	480x8/480x6	615	565	360	230	108	478	26	28	20x26
DN500	480x8/530x6	670	620	385	250	108	505	26	28	20x26
DN600	630x8/630x6	780	725	440	270	114	560	32	34	20x29

Pn16										
SIZE	dwxs	D	D1	A	H1	H2	H3	b	b1	Z-k
DN450	480x10/480x8	640	585	370	240	120	490	40	38	20x28
DN500	530x10/530x8	715	650	410	260	124	528	44	42	20x32
DN600	630x10/630x8	840	770	475	280	134	590	54	52	20x35

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.



GROOVE SIDE MANHOLE

槽侧人孔



设计和特点Design and characteristics

该人孔主要应用在食品、酿酒、饮料、制药工业领域罐设备上。

- ★内开式人孔盖子
- ★塑料手轮或不锈钢手轮
- ★内表面: Ra0.05μm-0.5μm
- ★外表面: 抛光处理、亚光处理、喷砂处理
- ★最大压力: 3.0bar
- ★垫圈: EPDM、NBR、SLICON、EPM符合 FDA117.2600
- ★高度: 100mm
- ★材质: AISI304(1.4301)/316L(1.4404)

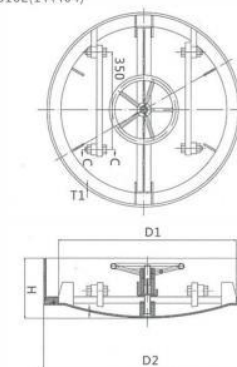
The man hole cover is mainly used for tanks in the fields of food, beverage, chemical, etc.

- ★ Inward opening man hole cover
- ★ Plastic hand wheel or stainless steel handwheel
- ★ Internal surface: Ra0.05μm-0.5μm
- ★ Outside surface: polishing finished, sub-light finished, sand-blasting finished
- ★ Max pressure: 3.0bar
- ★ Gasket: EPDM, NBR, SILICON, FPM in accordance with FDA 177.2600
- ★ Height: 100mm
- ★ Material: AISI304(1.4301)/316L(1.4404)

尺寸表 Size table

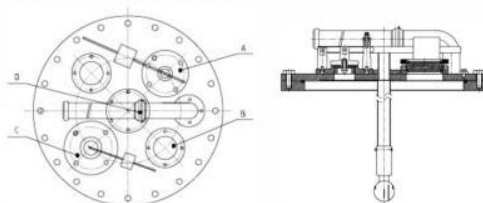
SIZE	D1	D2	T1	T2	H
Φ1000x100	1000	1200	8	8	100
Φ600x100	600	700	6	6	100
Φ500x100	500	600	4	4	100
Φ400x100	400	500	4	4	100

高度(H)和颈圈(t), 可根据您的需求定制。
Height (H) and collar (t) can be customized according to your needs.



TANK-TOP SAFETY SANITARY ASSEMBLY

罐顶安全卫生组件



尺寸表 Size table

SIZE	A	B	C	D	L1	L2	L3	t	H
DN500						500	600	20	
DN500A						500	620	20	
DN600	DN50	DN80	DN80	DN50	100/125	600	700	20	1200
DN600A						600	720	22	
DN600B						600	750	24	

SANITARY TANK-TOP ASSEMBLY-1

罐顶卫生组件-1



尺寸表 Size table

SIZE	A	B	D	H
DN80	DN20-DN50	DN65	DN20-DN50	1200
DN100	DN20-DN50	DN65	DN20-DN50	1200
DN125	DN20-DN50	DN80	DN50-DN80	1200
DN150	DN20-DN50	DN80	DN50-DN80	1200
DN200	DN20-DN50	DN80	DN50-DN80	1200

压力安全阀(A)、真空阀(B)、止回阀(D)可根据您的要求进行更换。

特点:

垫片: 硅胶/EPDM/NBR/FPM, 符合FDA177.2600标准。

材质: 304 (1.4301)、316L (1.4404)

内表面: 0.8μm-0.4μm

外表面: 抛光处理、亚光处理、喷砂处理

Pressure Relief Valve (A), Anti-Vacuum Valve (B), Check valve (D), can be changed according to your requirement.

Feature:

Gasket: Silicone/EPDM/NBR/FPM in accordance with FDA177.2600.

Material: 304 (1.4301), 316L (1.4404)

Internal surface: 0.8μm-0.4μm

Outside surface: Mirror polished, Matte, sand-blasting finished

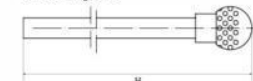
SANITARY TANK-TOP ASSEMBLY-2

罐顶卫生组件-2



Size	Inner Surf	Outer Surf
DN600	0.8um-0.4um	0.8um-0.4um
Gasket	Material	Pressure
Silicone	304	1-3bar

CIP清洗球
CIP Cleaning Tube



尺寸表 Size table

SIZE	A	B	D	H
DN80	DN20-DN50	DN65	DN20-DN50	1200
DN100	DN20-DN50	DN65	DN20-DN50	1200
DN125	DN20-DN50	DN80	DN50-DN80	1200
DN150	DN20-DN50	DN80	DN50-DN80	1200
DN200	DN20-DN50	DN80	DN50-DN80	1200

SANITARY TANK-TOP ASSEMBLY-3

罐顶卫生组件-3



尺寸表 Size table

SIZE	A	B	C	D	L1	L2	L3	t	H
DN500						500	600	20	
DN500A						500	620	20	
DN600	DN50	DN80	DN80	DN50	100/125	600	700	20	1200
DN600A						600	720	22	
DN600B						600	750	24	

压力安全阀(A)、真空阀(B)、止回阀(D)可根据您的要求进行更换。

特点:

垫片: 硅胶/EPDM/NBR/FPM, 符合FDA177.2600标准。

材质: 304 (1.4301)、316L (1.4404)

内表面: 0.8μm-0.4μm

外表面: 抛光处理、亚光处理、喷砂处理

Pressure Relief Valve (A), Anti-Vacuum Valve (B), Check valve (D), can be changed according to your requirement.

Feature:

Gasket: Silicone/EPDM/NBR/FPM in accordance with FDA177.2600.

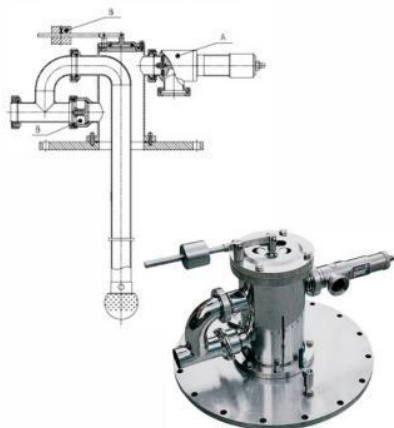
Material: 304 (1.4301), 316L (1.4404)

Internal surface: 0.8μm-0.4μm

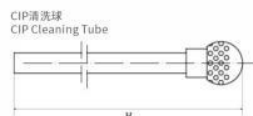
Outside surface: Mirror polished, Matte, sand-blasting finished

SANITARY TANK-TOP ASSEMBLY-4

罐顶卫生组件-4



Size	Inner Surf	Outer Surf
DN600	0.8um-0.4um	0.8um-0.4um
Gasket	Material	Pressure
Silicone	304	1-3bar



尺寸表 Size table

SIZE	A	B	C	D	L1	L2	L3	t	H
DN500						500	600	20	
DN500A						500	620	20	
DN600	DN50	DN80	DN80	DN50	100/125	600	700	20	1200
DN600A						600	720	22	
DN600B						600	750	24	

SANITARY TANK-TOP ASSEMBLY-5

罐顶卫生组件-5



尺寸表 Size table

SIZE	A	B	C	D	L1	L2	L3	t	H
DN500						500	600	20	
DN500A						500	620	20	
DN600	DN50	DN80	DN80	DN50	100/125	600	700	20	1200
DN600A						600	720	22	
DN600B						600	750	24	

压力安全阀(A)、真空阀(B)可根据您的要求进行更换。

特点:

垫片: 硅胶/EPDM/NBR/FPM, 符合FDA177.2600标准。

材质: 304 (1.4301)、316L (1.4404)

内表面: 0.8um-0.4um

外表面: 抛光处理、亚光处理、喷砂处理

Pressure Relief Valve (A), Anti-Vacuum Valve (B), can be changed according to your requirement.

Feature:

Gasket: Silicone/EPDM/NBR/FPM in accordance with FDA177.2600.

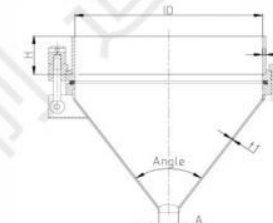
Material: 304 (1.4301), 316L (1.4404)

Internal surface: 0.8um-0.4um

Outside surface: Mirror polished, Matte, sand-blasting finished

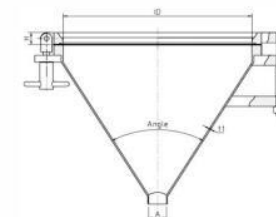
SANITARY SMALL CONE OF TANK

卫生小圆锥体储罐



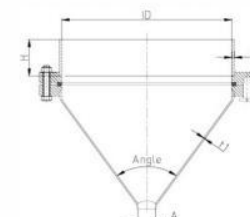
尺寸表 Size table

SIZE	ID	A	H	Angle	t	t1
450	Ø450	DN50-DN80	100	60°/75°	6	4
500	Ø500	DN50-DN80	100	60°/75°	6	4



尺寸表 Size table

SIZE	ID	A	H	Angle	t	t1
450	Ø450	DN50-DN80	35	60°/75°	4	
500	Ø500	DN50-DN80	35	60°/75°	4	



尺寸表 Size table

SIZE	ID	A	H	Angle	t	t1
450	Ø450	DN50-DN80	100	60°/75°	6	4
500	Ø500	DN50-DN80	100	60°/75°	6	4

INNER HEXAGONAL FLANGE MIRROR

内六角法兰视镜



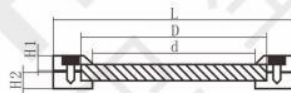
设计和特点Design and characteristics

- ★密封材质: 硅胶, 三元乙丙, 氟橡胶符合FDA 177.2600
- ★材质: 304(1.4301), 316L(1.4404)
- ★内表面: 0.8μm-0.4μm
- ★外表面: 抛光处理、亚光处理、喷砂处理

- ★ Gasket: Silicone/EPDM/FPM in accordance with FDA177.2600.
- ★ Material: 304(1.4301), 316L(1.4404)
- ★ Internal surface: 0.8μm-0.4μm
- ★ Outside surface: Mirror polished, Matte, sand-blasting finished.

尺寸表 Size table

SIZE	L	d	H1	H2	KG
DN50	105	50	12	14	1.25
DN65	115	65	12	14	1.35
DN80	140	80	12	14	2
DN100	160	100	12	16	2.45
DN125	180	125	12	16	2.9
DN150	210	150	12	16	3.9
DN200	260	200	12	16	5.7
DN250	310	250	14	20	8.1
DN300	360	300	14	20	



LONG STRIP MIRROR

长条视镜

设计和特点Design and characteristics

- ★密封材质: 硅胶, 三元乙丙, 氟橡胶符合FDA 177.2600
- ★材质: 304(1.4301), 316L(1.4404)
- ★内表面: 0.8μm-0.4μm
- ★外表面: 抛光处理、亚光处理、喷砂处理
可根据图纸非标定做。

- ★ Gasket: Silicone/EPDM/FPM in accordance with FDA177.2600.
- ★ Material: 304(1.4301), 316L(1.4404)
- ★ Internal surface: 0.8μm-0.4μm
- ★ Outside surface: Mirror polished, Matte, sand-blasting finished.

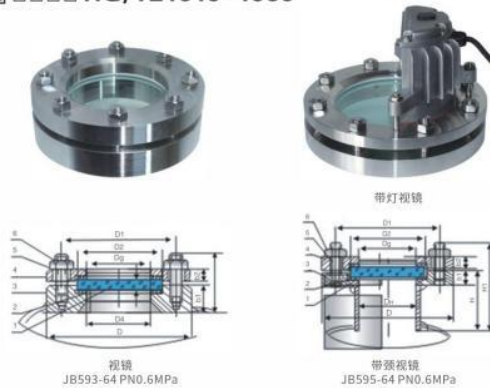


尺寸表 Size table

SIZE	长mm	宽mm	上法兰厚H1	下法兰厚H2	可视宽度d
200x80	200	80	14	20	20
250x80	250	80	14	20	20
300x80	300	80	14	20	20
350x80	350	80	14	20	20
366x80	366	80	14	20	20
400x80	400	80	14	20	20
450x80	450	80	14	20	20
500x80	500	80	14	20	20
600x80	600	80	14	20	20
700x80	700	80	14	20	20
800x80	800	80	14	20	20

LIGHT MIRROR HG/T21619-1986

HG/T21619-1986



材 质: I (碳)、II (不锈钢)、III (衬聚四氟)、S (聚四氟)

标记示例1:普通视镜公称压力PN0.6,公称直径DN80,材料为碳素钢,其标记为:视镜 PN0.6, HGJ501-86-14。

标记示例2:带颈视镜公称压力PN1.6,公称直径DN100,材料为碳素钢,其标记为:带颈视镜 PN1.6, DN100, HGJ502-86-8。

标记示例3:带颈视镜的高度h允许加长,便需在标记中注明加长后的尺寸,例如:公称压力PN2.5,公称直径DN80碳素钢h=100,其标记为:带颈视镜 PN2.5, DN80, h=100, HGJ502-86-6。

标记示例4:玻璃管视镜公称压力PN0.6, L=175中,衬聚四氟,其标记为:玻璃管视镜FPN0.6L=175, HGS07-127-02-1-8。

Material: I (carbon), II (stainless steel), III (PTFE lining), S (polyvinyl chloride)

Marking Example 1: The nominal pressure of a regular sight glass is PN0.6, and the nominal diameter is DN80. The material is carbon steel, marked as: sight glass PN0.6, HGJ501-86-14.

Marking Example 2: With neck mirror, nominal pressure PN1.6, nominal diameter DN100. The material is carbon steel, marked as: with neck mirror PN1.6, DN100, HGJ502-86-8.

Marking Example 3: If the height h of the neck mirror is allowed to be extended, the extended size should be indicated in the marking, for example: nominal pressure PN2.5, nominal diameter DN80 carbon steel h=100. It is marked as: with neck mirror PN2.5, DN80, h=100, HGJ502-86-6.

Marking Example 4: Glass tube sight glass nominal pressure PN0.6, L=175, lined with PTFE, marked as: Glass tube sight glass FPN0.6L=175, HGS07-127-02-1-8.

公称直径 Dg	公称压力 Dg	D	D1	b1	b2	dHXS	h	≈H	≈H1	螺栓		重量Kg	标准图号	
										数量n	直径d		碳素钢	不锈钢
50	10(0.98)	130	100	34/22	22	57x3.5	70	79	113	M12	6	4.7/4.2	1	11
	16(1.57)	130	100	34/24	24	57x3.5	70	79	116	M12	6	4.9/4.5	2	12
	25(2.45)	130	100	34/26	26	57x3.5	70	84	120	M12	6	5.1/5.0	3	13
80	10(0.98)	160	130	34/24	24	89x4	70	86	120	M12	8	6.8/6.4	4	14
	16(1.57)	160	130	36/26	26	89x4	70	91	127	M12	8	7.1/7.0	5	15
	25(2.45)	160	130	36/28	28	89x4	70	96	128	M12	8	7.4/7.4	6	16
100	10(0.98)	200	165	40/26	26	108x4	80	100	142	M16	8	12.0/10.9	7	17
	16(1.57)	200	165	40/28	28	108x4	80	105	143	M16	8	12.5/11.6	8	18
	10(0.98)	225	190	40/28	28	133x4	80	105	143	M16	8	14.7/13.6	9	19
150	10(0.98)	250	215	40/30	30	159x4.5	80	110	150	M16	12	17.6/17.4	10	20

CONTAINER SIGHT GLASS NB/T47017-2011

容器视镜 NB/T47017-2011



公称直径 DN	公称压力 PN MPa	视镜							视镜片		密封垫		螺栓		质量 kg
		X	D	K	G	h ₁	h ₂	h ₃	d ₁	S	d ₂	d ₃	数量n	螺柱	
50	1.0					16			10						5.4
	1.6	175	115	85	80	16	25	20	65	10	50	67	4	M12	5.4
	2.5					20				12					5.6
80	1.0					16				15					8.6
	1.6	203	165	125	110	16	30	25	100	15	80	102	4	M16	8.6
	2.5					20				20					9.2
100	1.0					20				15					14.1
	1.6	259	200	160	135	20	30	25	125	20	100	127	8	M16	14.2
	2.5					25				25					15.1
125	0.6					18				20					18.2
	1.0	312	220	180	160	22	30	25	150	20	125	152	8	M16	18.7
	1.6					22				25					18.8
150	0.6					18				20					18.2
	1.0	312	250	210	185	25	30	25	175	20	150	177	8	M16	20.1
	1.6					25				25					20.3
200	0.6					20				25					27.4
	1.0	363	315	270	240	35	36	30	225	30	200	277	8	M20	33.2

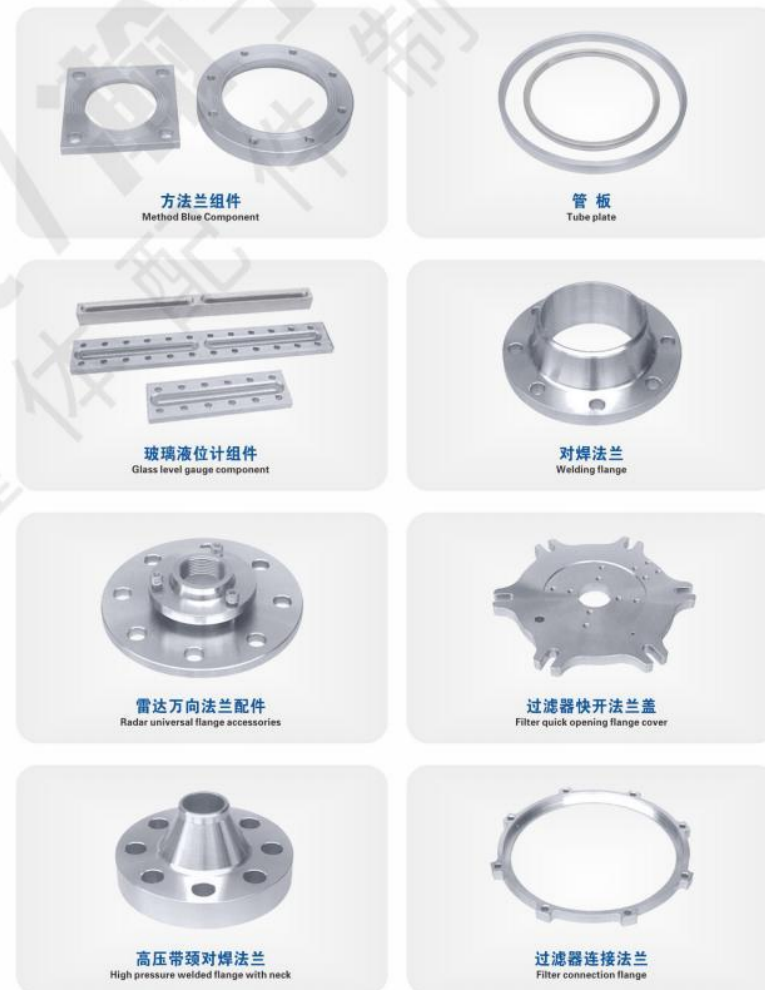
FLANGE SERIES

法兰系列



FLANGE SERIES

法兰系列



STAINLESS STEEL HEAD SERIES

封头系列



椭圆封头
Ellipsoidal Head



碟形封头
dished head



锥形封头
Conical Head



平底封头
Flat bottomed head



弓底封头
Bow bottom head



夹套(桶)旋边
Clamp (barrel) rotating edge



球冠形封头
Spherical Head



冲孔封头
Punching head

STAINLESS STEEL HEAD SERIES

封头系列



旋边球形封头
Spiral Edged Spherical Head



膨胀节
Expansion Joint



管帽
Pipe cap



球形封头
Spherical Head



夹层套
Sandwich sleeve



抛光封头
Polishing head



不锈钢封头
Stainless steel head



不锈钢封头
Stainless steel head